



DESIGN B	DRAWN BY B	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED H	DRAWING NO. DSI 9380	REV. A SHEET 1 OF 1
DATE 07.06.06		TITLE RUBBER CUSHION KIT	SCALE NTS
A	07.06.06	NEW ISSUE	

## DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-607 REV. F  
REF. CANADIAN STC: SH94-14  
FAA STC: SR00213NY

TO PREVENT THE D350-607-041/-043/-045/-047 HELI-UTILITY-BASKET INSTALLATIONS FROM SLIDING DOWN THE CROSSTUBE DURING OPERATIONS, IT IS RECOMMENDED TO INSTALL THE D2732-030 RUBBER CUSHIONS UNDER THE D2230-1/-3 CLAMPS AS SHOWN IN FIGURE 1.

**NOTE:** FOR BEST RESULTS, THE D2856-400-720 ABRASION STRIPS SHOULD BE REMOVED PER SECTION 25.5 OF ICA-D350-607 PRIOR TO INSTALLING THE D2230-1/-3 CLAMPS WITH THE D2732-030 RUBBER CUSHIONS. THE DSI 9380-011 RUBBER CUSHION KIT IS AVAILABLE FOR CUSTOMERS WHO WANT TO UPGRADE THEIR D350-607-041/-043/-045/-047 HELI-UTILITY-BASKET INSTALLATIONS.

\*ACCEPTABLE TO USE LONGER/SHORTER AN4 BOLTS AS REQUIRED AND/OR INSTALL EXTRA AN960JD416 WASHERS UNDER NUT TO ENSURE 1.5 TO 4 THREADS IN SAFETY.

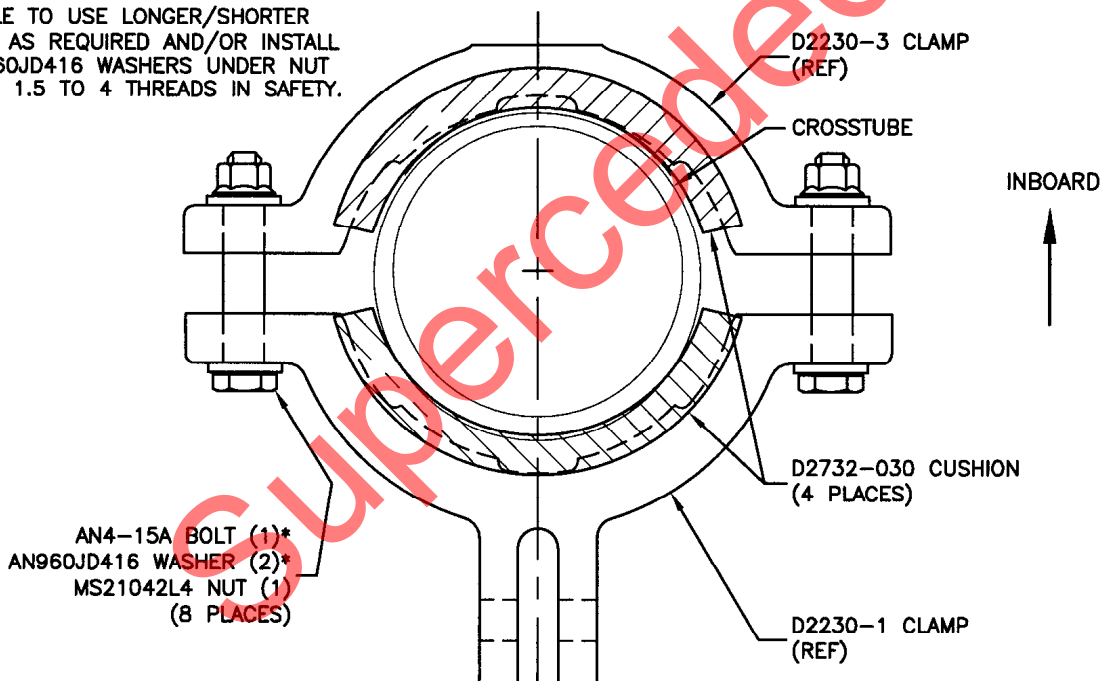


FIGURE 1 - D2732-030 RUBBER CUSHION INSTALLATION

### PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	DSI 9380-011	RUBBER CUSHION KIT
8	D2732-030	RUBBER CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

### APPROVED

BY:   
D. SHEPHERD (DE # 02)

DATE: 07.06.06  
CERT. NO.: SH94-14  
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